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80164

RBW6405G08632-3G
Job Sheet 184756



006054

Part No: RBW6405G08632-3G

Job Qty: 1 ea

Part Name: AW139 Tail Rotor Bushing Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6405G08632-3G Rev B IPP Rev.A 17.09.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/24/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs		10/24/18	0.00	0.33	Small Fab-8		MLC DAS
120	QC	1 pcs		10/24/18	0.00	0.00	QC4		OCT 24 2018 68
130	Packaging	1 pcs		10/24/18	0.00	0.00	Packaging3-1		MLC 9-89
140	QC21-SA	1 Ea		10/24/18	0.00	0.00	QC21		

Part Op
Descriptions: 90 - ***See engineering for placard sign off***

DAS
21
9-89

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1200-E	Case	1 Ea (1 ea)	90-Start up Operation	5109914
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBW6405G08632-3G-07 Bottom Tool Protector (Y-20, Black) use in case APP-1200-E		1 Ea (1 ea)	90-Start up Operation	5109910
RBW6405G08632-3G-09 Top Tool Protector (Y-20, Black) use in case APP-1200-E		1 Ea (1 ea)	90-Start up Operation	5109912
RBW6405G08632-3G-13 Inside Placard (Lasered)		1 Ea (1 ea)	90-Start up Operation	5120796
RBW6405G08732-3G Tail Rotor Bushing Removal Tool		1 Ea (1 ea)	90-Start up Operation	5007413
RBW6405G08832-3G Tail Rotor Bushing Install Tool		1 Ea (1 ea)	90-Start up Operation	5067536



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Container No: S120837



Part: RBW6405G08632-3G

Job No: 184756

Serial No/Batch: S120837

Revision: B
Inspector:
Exp Date:
Instructions:

Date: 10/24/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1200-E	1	11	0
	RB41011	1	746	0
	RBW6405G08632-3G-07	1	1	0
	RBW6405G08632-3G-09	1	1	0
	RBW6405G08632-3G-13	1	0	0
	RBW6405G08732-3G	1	2	0
	RBW6405G08832-3G	1	2	0
Part Specifications				
Specifications could not be found.				

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